

ADVISORY CIRCULAR

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Subject: TRAINING QUALIFICATION CERTIFICATION OF NONDESTRUCTIVE INSPECTION (NDI) PERSONNEL

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1. PURPOSE

This advisory circular (AC) contains recommendations for the experience, training, qualifying, examining, and certifying nondestructive testing personnel for inspection of aircraft, engines, propellers, accessories, and components. It recommends criteria for qualification of personnel requiring appropriate knowledge of the technical principles underlying the nondestructive tests they perform. This document applies to those individuals directly responsible for technical adequacy of the [NDI](#) methods used, as well as those persons or organizations providing training, supervision or oversight of NDI personnel. Inspection personnel qualified under this document may be eligible for [FAA](#) certification.

2. RELATED FEDERAL AVIATION REGULATIONS

14 [CFR](#) Part 145 Paragraph 33.9, [NDI](#) Testing and Processing; 14 CFR Part 147 [AMT](#) School, NDI Training Requirements.

3. DISCUSSION

a. Persons performing nondestructive testing, inspection, or evaluation [NDT/NDI/NDE](#) may be qualified in accordance with one or more of the Standards listed in [Paragraph 4](#). Other qualification documents acceptable to the Administrator may be used when they are included in the approved manual for the organization specified in the contractual document between the user of the NDI services and their provider. The applicable revision should be the latest unless otherwise specified. Qualification should be based on an examination and/or other demonstration of proficiency, competence and experience, as set forth in the relevant documents.

b. Scope of Examination The scope of the examination is called out in [Paragraph 9](#).

c. Timing of Examination The timing of the examination should be in accordance with [Paragraph 10](#).

d. Records and Documentation of Administrative Practices An organization's records should include a description of the details to be recorded for each qualified individual and identification of those responsible for developing, administering, and maintaining the organization's qualification program.

e. Requalification Requirements Requalification requirements should include reexamination of employees. It should also include the conditions and requirements for the revocation and reinstatement of qualification of individuals and the documentation thereof.

4. STANDARDS FOR QUALIFICATION, CERTIFICATION AND TRAINING OF NDI PERSONNEL.

The following listing of acceptable standards along with the knowledge and experience gained while attending schools with curricula developed in accordance with Appendix 1A1, plus on-job-training with an appropriately certified organization will provide equivalent competency to ensure satisfactory maintenance as set forth in relevant Federal Aviation Regulations. Other standards or alternative methods of qualification and certification may be satisfactory if found acceptable by the Administrator.

a. AIA-NAS-410 Aerospace Industries Association National Aerospace Standard NAS Certification & Qualification of Nondestructive Test Personnel

b. ATA Specification 105, Air Transport Association , Guidelines for training and qualifying Personnel in Nondestructive Testing Methods

c. PCN/GEN, General Requirements for the Certification of Personnel Engaged in Nondestructive Testing at Levels 1, 2, and 3.(PCN Certification Services, British Institute of NDI, 1 Spencer Parade, Northampton NN1 5AA, UK)

d. Canadian Aviation Regulations (CAR)Part V, subparts 71 and 73 Schedule I - Personnel Certification for Non-destructive Testing (NDI) Subsection 571.02(3) Formerly CAN/CGSB-48.9712-95 Qualification and Certification of Nondestructive Testing Personnel Note: This document meets requirements of ISO 9712, Nondestructive Testing - Qualification and Certification of Personnel.

e. MIL-STD-410E, Military Standard, Nondestructive Testing Personnel Qualification and Certification

f. Recommended Practice SNT-TC-1A Personnel Qualification and Certification in Nondestructive Testing Note: This document is intended as a guideline for organizations to establish their own written practice for the qualification of nondestructive testing personnel. It is not intended to be used as a strict specification.

g. Certain International [NDI](#) standards accepted by other approved regulatory agencies and national certification programs have been, and may be considered to be acceptable standards. In particular European standard prEN 4179 Qualification and Approval of Personnel for Nondestructive Testing (dated January 1995) is acceptable.

5. DEFINITIONS

Terms included in this document are defined as follows:

AUTHORIZED PERSONNEL - Personnel qualified to perform [NDI](#) in accordance with, and covered by provisions of this document.

ACCEPTANCE CRITERIA (Pass - Fail) - The basis for acceptance of the results of an examination as noted in paragraph 9,b(3) and e, and f.

CERTIFICATION. A documented testimony of qualification (licensing) of an individual by the [FAA](#) under the [FAR](#)'s when the person is qualified to a standard approved by the Administrator.

CERTIFICATION BASED ON PREVIOUS EXPERIENCE Certifications acceptable to the Administrator, of individuals who were certified under a previous qualification program.

DOCUMENTED. The condition of being in written or existing in electronic form. (an example is [ATA](#) Specification 105 available on compact disk or CARs Part V, subparts 71 and 73 Schedule I - Personnel Certification for Non-destructive Testing (NDI) Subsection 571.02(3) available at internet address <<http://www.tc.gc.ca/aviation/aircert/continaw/NDI/default.htm>>

EVALUATION. A determination of the significance of indications.

EXAMINATION. A formal, controlled, documented interrogation conducted in accordance with a procedure defined in an organization's documentation program.

EXPERIENCE. Actual performance or observation conducted in the work environment, resulting in the acquisition of knowledge and skill. This does not include classroom or laboratory training but does include on-the-job training.

GENERAL EXAMINATION. A written examination addressing the basic principles of the applicable NDI method.

GRANDFATHERED See Certification Based on Previous Experience-

INDICATION. The observation, or evidence of an observation, occurring during a nondestructive inspection or test.

INSPECTOR - A qualified individual designated by an organization to provide inspection services.

INSTRUCTOR. An individual qualified and designated, in accordance with this standard, to provide classroom or laboratory training for [NDI](#) personnel. The instructor should have the necessary skills and knowledge to plan, organize, and present classroom, laboratory, or on-the-job training programs of instruction in accordance with approved course outlines, in the method for which qualified. The instructor should be thoroughly familiar with the theory and practical applications of the method as utilized by the organization. The instructor should not conduct nondestructive inspection for the acceptance of parts unless he/she is properly qualified.

INTERPRETATION. The determination of whether indications are relevant or non-relevant.

METHOD. One of the disciplines of nondestructive inspection or testing (e.g. radiography, or ultrasonics) within which different techniques exist.

ON-THE-JOB TRAINING (OJT)- Training, in the work environment, in learning instrumentation set up, equipment operation, recognition of indications, and interpretation under the technical guidance of an experienced, Level II, Level III or other designated individual.

ORGANIZATION - A corporation or other similar entity established to provide or receive [NDI](#) services.

OUTSIDE AGENCY. An independent body under contract for [NDI](#) services which may include the training and examination of personnel to the requirements of a standard. Consultants and self employed individuals are included in this definition.

PRACTICAL EXAMINATION. The examination used to demonstrate an individual's ability to practice the [NDI](#) methods that will be performed for the organization. Questions and answers need not be written, but observations and results should be documented.

PROCEDURE. A detailed, written instruction for conducting [NDI](#) or qualifying personnel.

QUALIFICATION - Demonstrated skill, training, knowledge and experience required for personnel to properly perform the duties of a specific job.

QUALIFICATION CERTIFICATE - A certificate issued by the organization as evidence of qualification to [NDI](#) proficiency standards as defined in this document.

SPECIFIC EXAMINATION. The written examination to determine an individual's understanding of procedures, codes, standards and specifications for a given method used by the organization.

TECHNIQUE. A procedure within a method, for example: ultrasonic immersion testing used as a part of the ultrasonic method, or fluorescent penetrant inspection as a part of penetrant inspection.

TRAINEE - An individual participating in a training program for an [NDI](#) method who is not yet qualified. Trainees should obtain work experience only under the direct supervision of a Qualified Instructor, Level II or Level III in the same method. Trainees should not independently conduct tests, make, accept/reject decisions, or perform any other [NDI](#) functions.

TRAINING. An organized and documented program of activities designed to impart the knowledge and skills necessary for qualification. This program may be a mix of classroom, laboratory, programmed self teaching and on-the-job training.

6. NONDESTRUCTIVE TESTING METHODS

Qualification of personnel in accordance with this [AC](#) should be applicable to the following methods:

- a. **Radiographic**
(RT)
- b. **Magnetic Particle**
(MT)
- c. **Ultrasonic**
(UT)

**d. Liquid Penetrant
(PT)**

**e. Eddy Current
(ET)**

Note: Methods other than those listed above, such as acoustic emission, neutron radiography, leak testing, thermography, holography, computed tomography, or any other [NDI](#) methods that can be used for inspection of aircraft, engines, accessories or components, may be added if they become broadly applied within the organization and guidance exists as to their application. For example if infrared or shearography become the subject of manufacturer's Service Bulletins, assurance that only qualified individuals perform those inspections would also be required by the Administrator.

7. QUALIFICATIONS

a. Training, Experience, Credentials

To properly perform the necessary tasks, [NDI](#) personnel should have appropriate training and experience and may hold a valid and current Airframe and or Powerplant Mechanical Certificate or Repairman's Certificate if required by the qualifying organization. Instructors are exempted from the necessity to hold such certificates unless specifically required by the qualifying organization. Possession of an [FAA](#) Airframe and/or a Power Plant Mechanical Certificate may be considered part of the required training experience.

b. Competence

[NDI](#) personnel should be qualified to direct and perform inspections in the method required. The individual should also be able to set up and calibrate equipment (where applicable), read and interpret indications and evaluate them with reference to applicable standards and specifications. The individual should be thoroughly familiar with the scope and limitations of the method and should have the ability to apply detailed techniques to products or parts within the limitations of the qualifications requirements. The individual should further be able to organize and report nondestructive inspection results in a manner specified by his organization.

c. Certification

A certificate may be issued by the organization as evidence of qualification. This Qualification Certificate may define the level of qualification based on the requirements listed below. There are three basic levels (Level I, Level II, Level III) of personnel qualification. These levels may be further subdivided for specific operations, when appropriate.

(1) Levels of Qualification

(a) Level I Special (Optional)

Level I Special is the lowest qualification level and is task specific. Personnel may be qualified to this level to perform a specific task on a particular component. Classroom instruction and on-the-job training may be limited to the specific requirements to perform the task. Written evidence of qualification should be limited to a specific task. An example of this level is the Eddy Current Inspection of aircraft wheels.

(b) Level I

Level I should be for a specific method. To be qualified for Level I, an individual should have the skills and knowledge to perform specific tests, specific calibrations, specific interpretations and evaluations for acceptance or rejection, and document the results in accordance with specific procedures. The individual should:

- be knowledgeable of any necessary preparation of parts before or after inspection.
- be able to follow procedures pertinent to the techniques for which he/she is qualified.
- receive the necessary guidance or supervision from a Qualified Level II, Level III or other designated individual.
- meet the training and experience guidelines in [Table 1](#).

(c) Level II

TABLE 1. MINIMUM CLASSROOM TRAINING AND EXPERIENCE REQUIREMENTS			
NDI METHOD	LEVELS		
	CLASSROOM INSTRUCTION (HRS)	EXPERIENCE (HRS / MO.) [3]	
	Level I Special	Level I	Level II[2]
EDDY CURRENT	40	480 / 3 mo. [1,4]	1440 / 9 mo.
ULTRASONIC	40	480 / 3 mo. [1,4]	1440 / 9 mo.
MAGNETIC PARTICLE	16	160 / 1 mo. [1,5]	480 / 3 mo.
PENETRANT	16	160 / 1 mo. [1,5]	480 / 3 mo.
RADIOGRAPHY	40	480 / 3 mo. [1,4]	1440 / 9 mo.

NOTES:

1. To be qualified, a trainee must complete the required classroom training and fulfill requirements in Paragraph 9., EXAMINATION.
2. A Level I may be upgraded to Level II after satisfactory completion of required experience in method.
3. Initial experience may be gained simultaneously in two or more methods if:
 - (a) The candidate spends a minimum of 25% of work time on each method for which evidence of qualification is sought, and
 - (b) The remainder of work time claimed as experience is spent in NDI-related activities defined in the employer's written practice.
4. During the first 90 days, the individual should independently accomplish only procedures for which he/she has previously been qualified by on-the-job-training. Documentation is required.
5. The experience for Magnetic Particle and Penetrant can be reduced to 80 hours (two weeks) in cases where the inspector holds a valid FAA Airframe or Powerplant Mechanical Certificate, or an FAA Repairman Certificate with the appropriate ratings.

In addition to the requirements specified in the Level I qualification, the individual qualified to Level II should have the skills and knowledge to set up and calibrate equipment, conduct tests, and to interpret, evaluate, and document results in accordance with procedures in all techniques in the methods used by his organization. The individual should be thoroughly familiar with the scope and limitations of the methods for which he/she is qualified and should be capable of providing on-the-job training for trainees and other inspectors. He should be able to organize and document [NDI](#) results and should be familiar with the codes, standards, and other regulatory documents which control the method used by the organization. The individual should meet the guidelines in [Table 1](#).

[\(d\) Level III](#)

In addition to the requirements specified in the Level II qualification, individuals qualified to Level III should have the skills and knowledge to interpret codes, standards, and other regulatory documents that control the methods used by the organization. In addition, the individual should be able to select the method and technique for a specific inspection, select and / or design equipment and reference standards, and verify the adequacy of procedures. Only individuals at this level should have the authority to approve procedures for the methods for which they are qualified. The individual should also have general knowledge of all other [NDI](#) methods utilized by the organization. Level III qualified individuals should be capable of conducting or directing the training and examination of personnel in the methods for which they are qualified.

d. Qualification Based on Previous Experience

Personnel presently qualified to perform specific methods of [NDI](#) may request documentation citing evidence of Level I or Level II or Level III qualification by their organization. By presenting documentation of previous training and experience as previously required by the organization for each NDI method, an individual may be deemed qualified to the requested level. Permanent personnel records should indicate when and to what level an individual has been granted this documentation.

8. REQUIREMENTS FOR QUALIFICATION

a. The organization should establish a written program for the control and administration of personnel training, examination, qualification, and documentation. This program should include a method for maintaining proficiency including recurrent training, and steps to decertify, retrain or recertify as required.

b. The organization should provide qualified instructors who have satisfactorily completed an approved [NDI](#) program for the applicable testing method. Such individuals should have demonstrated practical experience and knowledge of the subject.

c. To obtain a Qualification Certificate, personnel should have completed sufficient organized training to become familiar with principles and practices of the applicable test method. The training program should include on-the-job instructions in basic principles, products, equipment, operating procedures, test techniques, and review and analysis of inspection/test data that the individual will encounter in his/her work assignment.

d. Qualification of personnel should be based on demonstration of satisfactory performance as determined by procedures outlined in [Paragraph 9. EXAMINATION](#). To be considered qualified, a candidate should satisfy one or more of the following criteria for the applicable [NDI](#) skills:

(1) Level I SPECIAL

Initial classroom hours and on-the-job training experience should be sufficient to qualify an individual for a specific task. To be qualified, the individual must meet the requirements of [Paragraph 9., EXAMINATION](#). (See [Table 1.](#))

(2) Level I / Level II

[Table 1](#) lists the recommended classroom training hours and on-the-job training / experience and testing requirements to be used in establishing written practices for initial qualification to Level I or Level II.

(3) Level III

In order to qualify for Level III, a candidate, at a minimum, should:

(a) Have graduated from a minimum four-year college or university curriculum with a degree in engineering or related science, plus one year minimum experience in [NDI](#) testing in an assignment comparable to that of an NDI Level II in the applicable NDI method(s), or

(b) Have completed two years of engineering or related science study at a university, college, or technical school, plus two years' experience in assignments at least comparable to that for [NDI](#) Level II in the applicable NDI method(s), or

(c) Have four years' experience in an assignment at least comparable to that of an [NDI](#) Level II in the applicable NDI method(s).

e. At the option of the organization, and as provided in their written procedure, a qualified outside agency may be engaged to provide [NDI](#) training, qualification, and testing.

9. EXAMINATION

This section outlines examination guidelines for Levels I, II, and III.

a. The examination should consist of the following five segments to confirm physical and technical qualification.

(1) Physical

(a) Vision An examination to assure near vision, of at least one eye, either corrected or uncorrected, must be such that the individual can read SNELLEN equivalent of 20 / 25 (Jaeger #2). Distance vision, of at least one eye either corrected or uncorrected, must be equal to or better than SNELLEN equivalent 20/50 (Jaeger #3). The examination must be on a periodic basis, not to exceed two years.

(b) Color perception Distinguish and differentiate between colors necessary for the inspection method for which evidence of qualification is sought.

(c) Physical Requirements established by the organization as a condition of employment will normally suffice.

(2) General

(a) The general examination for all skill levels should be a closed-book examination consisting of questions that cover the basic inspection/test principles relative to the applicable method and the equipment, operating procedures and techniques that the individual may encounter in his assignment.

(b) In preparing the examination, the organization should select pertinent questions covering the applicable method. A minimum of 40 questions should be used for the general examination and should cover reading/interpreting findings (indications), knowledge of standards, etc.

(c) The examination should also cover the specifications and/or standards used by the organization in its nondestructive inspection procedures.

(d) Relevant standards and documentation upon which the examination is based should be available in both English and the language used in the documentation for which evidence of qualification is sought. The examination should be in English.

(3) Practical (Classroom)

As part of the classroom training, the individual being considered for qualification should satisfactorily demonstrate that he / she is familiar with, and can operate the necessary test equipment and interpret the resultant information to the degree required by the Level III instructor.

(4) Practical (OJT Shop)

This experience should be accomplished in the shop area on actual components under normal working conditions. The hours of on-the-job training are defined in [Table 1](#). Only personnel who have demonstrated that they possess the required knowledge and ability to Level II, or Level III requirements should be considered qualified.

(5) FAA Certification

Upon satisfactory completion of the required Physical, Classroom Training, Examinations and Shop [OJT](#), as outlined in this [AC](#), and upon receipt of a Qualification Certificate by his / her organization, or by another process acceptable to the FAA Administrator, an individual may apply for and be certificated for a Repairman's Certificate with the appropriate ratings and limitations.

b. Grading and Examinations

(1) Level III or other qualified examiner as provided for in the organization's written program should conduct and grade the qualification examinations for each level.

(2) The examination should include sufficient questions to assure that the candidate comprehends all the pertinent training material.

(3) Examinations administered for qualification should result in a composite grade of at least 80 percent, with no individual examination having a grade less than 70 percent.

c. Scope of Examination

The scope of the examination is called out in [Paragraph 9](#).

d. Timing of Examination

The timing of the examination should be in accordance with [Paragraph 10](#).

e. Acceptance Criteria

If acceptance criteria, (e.g. Reference radiographs, test samples, etc.) are not included in a standard or procedure, they should be provided as a part of the examination

f. Re-examination

Candidates failing the examinations, at the discretion of the organization, and as provided in the organization's written program may be given time for additional studies and be re-examined. The re-examination should not utilize the same questions, test samples, or indications that were used in the initial examination.

10. REQUALIFICATION / RECURRENT TRAINING

a. Personnel should be required to be retrained or re-examined and their Qualification Certification continued or revoked in accordance with the organization's written program and at the discretion of the organization when an individual:

(1) Demonstrates unsatisfactory performance or where data indicates that performance of an individual is unsatisfactory. Unsatisfactory performance may be determined by the responsible person from the organization who originally qualified the individual or by some other documented method approved by the organization.

(2) Has been inactive in the method for a six-month period or other shorter interval as provided in the organization's written program.

(3) Fails to be evaluated for compliance with performance standards, by a Level III or other designated individual, at an interval not to exceed two (2) years.

(4) The time limits per Paragraph 9 a. (1) or this paragraph have expired.

11. RECORDS

The organization should maintain appropriate personnel training records in accordance with their qualification program for as long as an inspector's Qualification Certificate is in effect. Records must be available for audit by authorized personnel, and should at a minimum, specify the date, time and place of certification, the employing organization, as well as the particular details applying to the certificate holder, such as Level, special qualifications or limitations, and standards under which the holder is certified. In addition, the records must include a copy of any [FAA](#) Repairman Certificates issued to the organization.

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